

PEAK-UP STACKER

Automatically stacks trusses in a peak-up position to save space.



PHYSICAL DATA

Components

Stackers and receiver stands

Stacker dimensions

23' x 15'

Stacking zones

Tandem = 2 in-line stacking zones (on same side of conveyor)

2-zone = 2 single stacking zones (1 on ea side of conveyor)

Motor

2 hp

Approximate weight

13,000 lb per zone

PERFORMANCE DATA

Modes

Auto or Manual

Cycle time

40-second cycle

Weight capacity

1,200 lb per system

Truss length

2-zone = 16' to 60'

Truss height (width of stack)

Up to 14' (See Options)

Max.# of trusses

Approx. 30

FEATURES

- Can operate in all weather conditions.
- Patented spring-assisted receiver arm.

ELECTRICAL DATA

	Tandem Zones w/Truss Stop	Single-Zone w/Truss Stop multiply amps x2 for 2-zone system
Electrical specs	208/230/460 VAC 60 Hz 3-phase	208/230/460 VAC 60 Hz 3-phase
FLA plus control amps	18.6/16.9/8.4 amps	8.6/7.9/4.5 amps
Disconnect protection	25/20/10 amps	15/15/7 amps

SAFETY DATA

E-stops	Pushbutton
Safety compliance	UL (panels), OSHA
Interlocks	To integrate with conveyor and finishing press
Labels	Bilingual or ISO

OPTIONS

- Capacity for 16’ truss height
- Powered Stand-Alone Conveyors